

Receiving Report

Date: B-2-28Batch No: 124768Supplier: marmomDart P/O: 19147

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No
 Shipment Complete: Yes No N/A
 QC6 Inspection DAS N/A
 Work Order 16 N/A
0.5% 1313101 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin:

Date 13-2-28

Received/Costing

Initial

SPLocation

Purchase Order Receipt Listing

Thursday, February 28, 2013 8:13:01 AM

Page 1 of 1

All Vendors PO ID PO19147 Receipt Dates from 2/28/2013 to 2/28/2013 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nr/ Insp Req	Project ID	Reference/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name											
PO19147	1		Marmon/Keystone Canada Ltd.		2/27/2013	2/28/2013	500.0000	\$1.91	0.0000	0	\$955.11
CAD	No		M304\TR0.750W.049 f	304 RD Tube .750 x f .049W	500.0000	DESI02		\$955.11	0.0000	0	
				124768							
	2		M304\TR0.375W.065 f	304 RD Tube .375 x f .065W	2/27/2013	2/28/2013	60.0000	\$1.26	0.0000	0	\$75.82
	No				60.0000	DESI02		\$75.82	0.0000	0	
				124768							
	3		M6061\T6T0.500W.0 f	6061-T6 RD Tube f .500 x .058W	2/27/2013	2/28/2013	300.0000	\$2.08	0.0000	0	\$623.03
	No				300.0000	DESI02		\$623.03	0.0000	0	
				124768							

Total Received Quantity:

860.0000

Total Qty to Inspect(PO U/M):

0.0000

Total Reject Quantity:

0.0000

Total Receipt Value:

\$1,653.96

Total Balance Due Quantity:

0.0000



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

PACKING SLIP

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PAGE...: 1
Order : 1129334
Date...: 02/25/2013

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	C. Gee	PO19147	
Ordered	Description		Number Pieces	Quantity Shipped	Back Ordered
01	500 /FT	Fax all papers to Linda Lacelle 613-632-1053 STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304.41.99.90 Cust. part#: M304TR0.750W.049 HT#.....: YX1107-515✓ HT#.....: 3S095 ✓ Total...	rev:01/11 GD	7 18 25	140/FT 360/FT 500/FT
02	60 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/8 X .065 A213 STS .375 .065 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.375W.065 HT#.....: YT13903 Total...		3 3	60/FT 60/FT
03	300 /FT	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.500W.058 HT#.....: F00015496 HT#.....: F00013711 Total...		19 6 25	228/FT 72/FT 300/FT

No. of Bdls/Pieces

1 / 0

Total Weight.....

226

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL·PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ;PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2012/5/8

CUSTOMER: MARMON/KEYSTONE CANADA INC.	S31301		CERTIFICATE NO. :2012-1-14-B-2	
P.O.NO.: MN2760	ORDER NO. :2012-01-014-B			
COMMODITY: STAINLESS STEEL SEAMLESS TUBING	GRADE : ASTM A213-10a TP304/TP304L			
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT.	HEAT NO.: YT13904			
CHEMICAL CONTENTS (WT%)				
ELEMENTS	C	Mn	P	S
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.045	≤ 0.030
RESULTS (LADLE)	0.019	0.78	0.039	0.007
PHYSICAL PROPERTIES				
Dimensions	Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205
O.D (inch)	Length (feet)			T S (Mpa) ≥515
0.375	0.065	20	P12-3-281	EL (%) ≥35
				FLARING TEST
				FLATTENING TEST

REMARKS:	1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT	
	2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.	
	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD	
	AS PER ASTM A213-10a/ASME SA213-10	
	WALL THICKNESS TOLERANCE AS PER ASTM A269-10	
	IN COMPLIANCE TO NACE MR0175-2003	
	IC TEST TO ASTM A262 PRACTICE E	
	SOLUTION HEAT TREATMENT :1050°C X 1.5m/min	
	NO WELD REPAIR WAS PERFORMED	
	FREE FROM MERCURY CONTAMINATION	
	COUNTRY OF ORIGIN: CHINA	
	MILL TEST CERTIFICATE TO EN 10204/3.1	
	INVOICE NO: YK-12-05-25	

REMARKS:
 AS PER ASTM A213-10a/ASME SA213-10
 WALL THICKNESS TOLERANCE AS PER ASTM A269-10
 IN COMPLIANCE TO NACE MR0175-2003
 IC TEST TO ASTM A262 PRACTICE E
 SOLUTION HEAT TREATMENT :1050°C X 1.5m/min
 NO WELD REPAIR WAS PERFORMED
 FREE FROM MERCURY CONTAMINATION
 COUNTRY OF ORIGIN: CHINA
 MILL TEST CERTIFICATE TO EN 10204/3.1
 INVOICE NO: YK-12-05-25

Q.C. Reviewed
SK 06/2/12


Dongwei Liu
MANAGER OF QUALITY ASSURANCE DEPARTMENT

CATS

90

50

94

Page 1 of 2

Plant Serial: 00052428
Kaisser Order Number: 621799
Line Item: 001

MISCELLANEOUS Notes
MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

AM-S-4082P ASTM-B210-04 WW-T-700/6E WE TAKE EXCEPTION TO PARA. 5.2.1., ~~REL~~ AMS-4082P, WAS NOT OILLED. THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INCITIVE OR CANCELLLED: MIL-T-7001, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F, WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B. COMPLIES TO DIN EN 10204 JAN 2005 COMPLIES TO DEFAR 252.225-7001 and DEFAR 252.225-7014 NO MELD REPAIRS. MERCUITY FREE.

Applicable Requirements:

limits	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximium	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	NA	0.15
Miniumum	0.40	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	0.00	0.00	0.00	0.00
D70443	.58	.31	.25	.05	.96	.08	.20	.02	.00	.00	.01	.01	.02

Chemical Composition (wt%), Aluminum Remainder

Actual Physical Properties

<http://Online.KaiserAluminum.com>

KASEER
ALUMINUM
FABRICATED PRODUCTS

Plant Serial: 00052428
Kaiser Order Number: 621799
Line Item: 001

Page 2 of 2

O.C. Reviewed
SR 08/13/12

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms of sale. Test reports are on file subject to examination.

Calvin Latting, Quality & Technology Manager

Calvin Latting

CERTIFICATION

KALAMAZOO, MI 49048

5205 KAISER DRIVE

FAIRCRAFTED PRODUCTS, LLC

KAISER ALUMINUM

FAIRCRAFTED PRODUCTS

ALUMINUM

KAISER TEST REPORT
CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

Page 1 of 2

Plante Serial: 00022759
Kaiser Order Number: 606551
Line Item: 003

MISCELLANEOUS Notes
MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

OD: 0.500"; Wall: 0.058"; Round 6
AMS-4082P ASTM-B210-04 WW-T-700/6E
WE TAKE EXCEPTIOIN TO PARA. 5.2.1., Per
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INCITIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3E,
WW-T-700/4E, WW-T-700/5E, WW-T-700/6E, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
NO Weld Repairs. Mercurry Free.

Applicable Requirements:

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Teot
Maxmium	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	0.05	0.15
Miniumum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	0.00	0.00
D69881	58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.01	.02

Chemical Composition (wt%), Aluminum Remainder

4000137111	0001	1	45.9	42.4	13.0	N/A	13.5	N/A	N/A	N/A
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Actual Physical Properties

CUSTODIER PO NUMBER:		CUSTODIER PART NUMBER:		PRODUCT DESCRIPTION:		KASIEER ORDER NUMBER:		KASIEER LINE ITEM:		SHIP DATE:		SHIP TO:		WEIGHT SHIPPED:		QUANTITY:		G/L NUMBER:		S/AMDAFT/HNS:		SOLD TO:		MARMON/KEYSTONE CORP		SPRING VALLEY, IL 61362 USA		
61-17107-3		AT/5.058/734		Seamless Tube/Pipe		003		01/04/2012		F00013711		6061		003		586.000 PCS		602261		WIDTH:		T6		12.000 FT		SHIP TO:		
606551	WEIGHT SHIPPED:	003	KASIEER LINE ITEM:	AT/5.058/734	PRODUCT DESCRIPTION:	003	QUANTITY:	01/04/2012	F00013711	S/AMDAFT/HNS:	6061	WIDTH:	T6	6068.000 LB	WEIGHT SHIPPED:	003	QUANTITY:	586.000 PCS	602261	WIDTH:	12.000 FT	LENTH:	12.000 FT	SOLD TO:	MARMON/KEYSTONE CORP	SPRING VALLEY, IL 61362 USA	3294 US HIGHWAY 6	3294 US HIGHWAY 6

<http://Online.KaigerAluminum.com>

MAISER
ALUMINUM
FABRICATED PRODUCTS

Plant Serial: 00022759
Kaiser Order Number: 606551
Line Item: 003

Page 2 of 2

Q.C. REVIEWED

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager



CERTIFICATION

KALAMAZOO, MI 49048

5205 KAISER DRIVE

FABRICATED PRODUCTS, LLC

KAISER ALUMINUM

FABRICATED PRODUCTS

KAISER
ALUMINUM

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

GAOLIN 高林

湖州高林不锈钢管道有限公司

HUZHOU GAOLIN STAINLESS STEEL TUBE MANUFACTURE CO.,LTD

Product Name: Seamless stainless steel tube

Contract No. MN3084

S110108 MILL TEST REPORT

Special Equipment Manufacture License NO.TS2710F28-2011

Certificate No:QC12-8-28-2

Spec.: ASTM 269/A213/A213M and the purchasing order's requirement

Date of Issue: 2012-08-28

Item No.	Heat No.	Lot No.	Product Standard	Grade	Size IN	Chemical Composition									
						Elements Required Values%	C	Mn	P	S	Si	Ni	Cr	Ti	Mo
4#	YX1107-515	A120808-13	ASTM A269/A213 ASME SA213 A.W. A106 NACE MR0175 ASME A352-E	304L	5/8"~0.065"~20"	0.017	0.83	0.033	0.003	0.330	8.10	18.39	1	1	1
5#	YX1107-515	A120808-16	3/4"~0.049"~20"	Results	0.017	0.83	0.033	0.003	0.330	8.10	18.39	1	1	1	
6#	YX1107-515	A120808-17	1"~0.035"~20"	0.017	0.83	0.033	0.003	0.330	8.10	18.39	1	1	1		
Quantity															
Item No.	Weight (kg)	Piece	Total Length (feet)		Eddy Current Dimension Inspection	Ultrasonic	Intergranular	Pneumatic	Flaring	Flattening	Austenitic	Granular	Test		
4#	1	50	1000		ASTM E426	ASTM A262-E	ASTM A1016M	ASTM A1016M	Test	Test	Test	Test			
5#	1	480	8800		Acceptable	Acceptable	1	Acceptable	Acceptable	Acceptable	Acceptable	Acceptable	1		
6#	1	105	2100												
Mechanical Properties															
Item No.	Required values	Yield Strength Mpa	Tensile Strength Mpa	Elongation %	HRB										
4#	≥170 min	≥485 min	≥35 min	<80 min											
5#	Results	285/305	590/600	53.5/52.0	63.5/64.5										
6#	Results	315/320	600/610	53.0/51.5	64.0/65.5										
		300/310	595/605	54.0/51.0	61.5/62.5										
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BE MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT AND COMPLY WITH THE SPECIFICATION ABOVE.															
THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN THE WRITTEN APPROVAL(WAY OF GETTING APPROVAL) FAX WRITTEN REQUEST TO OUR COMPANY AND GET REFAX) OF THE WORKS.															
THE CERTIFICATE ACCORDING TO EN10204 DOCUMENT 3.1															
IF THERE IS ANY DOUBT ABOUT THE CERTIFICATE,WELCOME TO GIVING YOUR PRECIOUS OPINION TO US.															
BY TEL: 0572-363558 FOR FAX: 0572-3636879.															
QC DEPARTMENT															
Delivery: Solution Annealed, Pickled, 320G Polished															
Judget: Reporter: 															
															

QC Department

Judget:

QC Department

Reporter: 

QC Department
10/24/12

MILL INSPECTION CERTIFICATE



CHANGSHU WALSIN SPECIALTY STEEL CO., LTD.

EN 10204 3.1

CUSTOMER: MARMON/KEYSTONE CANADA INC.

2012/7/30

COMMODITY: STAINLESS STEEL SEAMLESS TUBE

HEAT NO.:

35095
CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END
CERTIFICATE NO.: 201208038024002

GRADE: TP 304L

CHEMICAL COMPOSITION (Wt%)

ELEMENTS	C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Cr+Ta	Co	Al	V	B
SPECIFICATION	min					8.000	18.000									
	max	0.035	1.000	2.000	0.045	0.030	12.000	20.000								
RESULTS (LADLE)		0.015	0.270	1.880	0.028	0.001	8.540	18.190								
RESULTS(PRODUCT)		0.011	0.296	1.960	0.024	0.002	8.204	18.130								

REMARK:

AS PER ASTM A213-11, ASME SA213-10/ASTM A269-10
ASTM A16
NACE MR 0175
PO. MN2441
LENGTH:20FT

IC TEST PER ASTM A262, PRACTICE E

MATERIAL FREE FROM MERCURY CONTAMINATION
NO REPAIR BY WELDING
MADE IN CHINA HRB MAX 80 400# POLISHED

I WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND CONFORM TO THE SPECIFICATION ABOVE.

2. THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

1312128

IC TEST PER ASTM A262, PRACTICE E

MATERIAL FREE FROM MERCURY CONTAMINATION
NO REPAIR BY WELDING
MADE IN CHINA HRB MAX 80 400# POLISHED

Sum Bin

QUALITY MANAGER

ADDRESS: 56# RENMIN ROAD, HAYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027
WLCS-QP-T24-06

QC: Reviewed
SK09/18/12



SHANGHAI CRYSTAL PALACE PIPE CO., LTD
LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ;PED Material CERTIFICATE (No.:QAC0021058/A) DATE OF ISSUE: 2012/5/8

REMARKS:

AS PER ASIM A213-10a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-12-05-25

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN
TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE
PURCHASE ORDER OR CONTRACT.
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT
THE WRITTEN APPROVAL OF THE COMPANY.

Q.C. Reviewed
SR 06/12/12

MANAGER OF QUALITY

MANAGER OF QUALITY ASSURANCE DEPARTMENT

PURCHASE ORDER

Purchase Order ID **PO19147**

Purchase Order Date 2/21/13

PO Print Date 2/21/13

Page Number 1 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone 800 361 8142
Vendor Fax 450 641 4357
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
Cal 3/02/13

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.750W.049	304 RD Tube .750 x .049W	2/27/13 Yes	500.00 f	TST ground	\$1.9500	\$975.00
2	M304TR0.375W.065	304 RD Tube .375 x .065W	2/27/13 Yes	60.00 f	TST ground	\$1.2900	\$77.40
3	M6061T6T0.500W.058	6061-T6 RD Tube .500 x .058W	2/27/13 Yes	300.00 f	TST ground	\$2.1200	\$636.00

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 1

Change Date: 2/21/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19147**

Purchase Order Date 2/21/13

PO Print Date 2/21/13

Page Number 2 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$1,688.40

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 2/21/13

W CD

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required YES NO